

# **XL-CS-32 OA**

## **X'tralife Flux Cored Wire**

**XL-CS-32 OA** gives a low air hardening type weld deposit. Ideal for building up on crucial wearing parts such as crane wheels, rollers, tractor rails etc. It impressively exhibits high impact properties and resistance for cold deformation with the ease of machinability with carbide tipped tools. Deposits are crack free and can be flame cut

### **APPLICATIONS**

Used especially for building up on crane wheels, stacker wheels, excavator pins, tractor rails, gears, steel shafts, under-carriage of earthmoving equipments, crusher rolls, track wheels etc.

### **ALLOY CONTENT**

C, Mn, Si, Cr

### **HARDNESS IN HRC**

33-34

### **RECOMMENDED OPERATING PARAMETERS**

<b>Diameters (In mm)</b>	<b>2.40</b>	<b>2.80</b>
<b>Current ( In Amps)</b>	250-300	300-350
<b>Voltage (V)</b>	26-32	26-32
<b>Stick out (In mm)</b>	30-40	30-40

**Power Source:** Constant Potential DC+ve

### **PACKING DATA**

**Standard wires diameters:** 2.40mm, 2.80mm

Supplied in 12.5 Kgs / 15 Kgs layer wound vacuum packed plastic spool or in 125 Kgs / 250 Kgs corrugated drums.

Also available in 1.20mm/1.60mm/2.00mm diameters and other type of packaging on request.

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