

XL-CC-408 OA

X'tralife Flux Cored Wire

XL-CC 408 OA is open arc flux cored wire with Very high C-, Cr-, B-alloyed flux-cored wire for extreme hard and non-corrosive hardfacing against very high mineral wear at high temperatures. The weld deposit has a ledeburitic structure, bearing many various hypereutectic carbides. A maximum deposit thickness of 6 mm (1-2 layers) is recommended.

APPLICATIONS

COKE VEN SCREENS, PULVERIZER HARMMER

ALLOY CONTENT

C, Mn, Si, Cr, Nb, B

HARDNESS IN HRC

68

RECOMMENDED OPERATING PARAMETERS

Diameters (In mm)	2.40	2.80
Current (In Amps)	250-300	300-350
Voltage (V)	26-32	26-32
Stick out (In mm)	30-40	30-40

Power Source: Constant Potential DC+ve

PACKING DATA

Standard wires diameters: 2.40mm, 2.80mm

Supplied in 12.5 Kgs / 15 Kgs layer wound vacuum packed plastic spool or in 125 Kgs / 250 Kgs corrugated drums.

Also available in 1.20mm/1.60mm/2.00mm diameters and other type of packaging on request.

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