

XL-CC-403B OA

X'tralife Flux Cored Wire

XL-CC 403B OA is open arc flux cored wire with high C-, Cr-, Nb & B. Weld deposit form Niobium-Boron & Chromium carbides with high hardness. This combination results in high abrasion resistance.

APPLICATIONS

Applications are found in the hardfacing of mining equipment, augers, impellers, dredgers and wear plates.

ALLOY CONTENT

C, Mn, Si, Cr, Nb, B

HARDNESS IN HRC

65

RECOMMENDED OPERATING PARAMETERS

Diameters (In mm)	2.40	2.80
Current (In Amps)	250-300	300-350
Voltage (V)	26-32	26-32
Stick out (In mm)	30-40	30-40

Power Source: Constant Potential DC+ve

PACKING DATA

Standard wires diameters: 2.40mm, 2.80mm

Supplied in 12.5 Kgs / 15 Kgs layer wound vacuum packed plastic spool or in 125 Kgs / 250 Kgs corrugated drums.

Also available in 1.20mm/1.60mm/2.00mm diameters and other type of packaging on request.

Wearresist Technologies Pvt. Ltd.

749/9 GIDC, Makarpura Baroda: 390 010

Gujarat, INDIA

Ph: +91 – 265 – 2634734, 2651548

Fax: +91 – 265 – 2649085

e-mail: custsupport@wearresist.com

Web: www.wearresist.com

